

# Makrovil PAC 243

- ◆ Emulsion polymer based on acrylates, carboxylated

**Fields of Application:    Wood Finishing, Printing Inks**

- ◆ Binder for base coatings on fiberboard
- ◆ Binder for printing inks on wood

**Characteristics:**

- ◆ excellent adhesion on fiberboards
- ◆ very good transfer
- ◆ excellent resolubility

<b>Appearance</b>	:	white emulsion
<b>Solid contents</b> * (DIN EN ISO 3251)	:	39 – 41 %
<b>Viscosity at 20°C</b> (DIN 53019-1) (Anton Paar RheolabQC; MS: CC27; D=121 s <sup>-1</sup> )	:	< 100 mPa·s
<b>pH Value</b> * (DIN ISO 976)	:	2.0 – 4.0
<b>MFFT</b> (DIN ISO 2115)	:	appr. 0°C
<b>Acid Value</b> * (DIN ISO 2114)	:	130 - 150 mg KOH/g solid
<b>Ionicity</b>	:	anionic
<b>Freeze/Thaw Stability</b>	:	unstable
2020-04-02		
* Specification values listed in our certificate of analysis		

**please turn**

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## Neutralization:

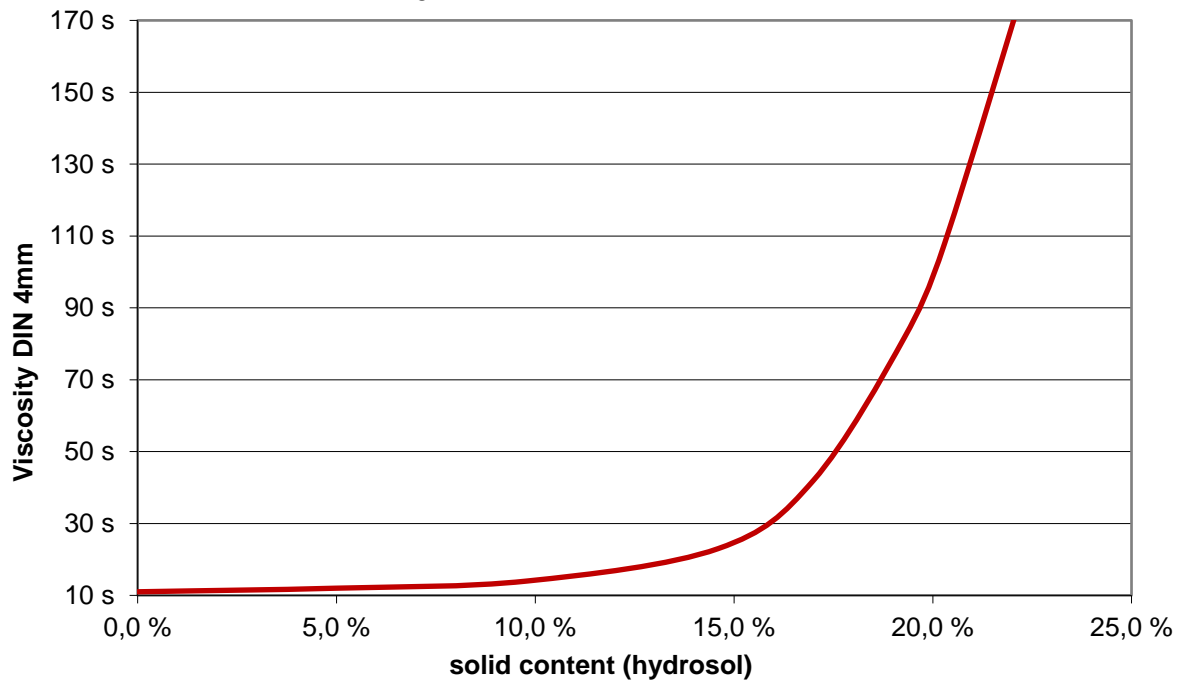
50.0 g	Water
50.0 g	Makrovil PAC 243
<u>3.5 g</u>	Ammonia solution 25 %
103.5 g	

Viscosity: appr. 850 mPa·s (Anton Paar RheolabQC; MS: CC27; D=9.24 s<sup>-1</sup>)

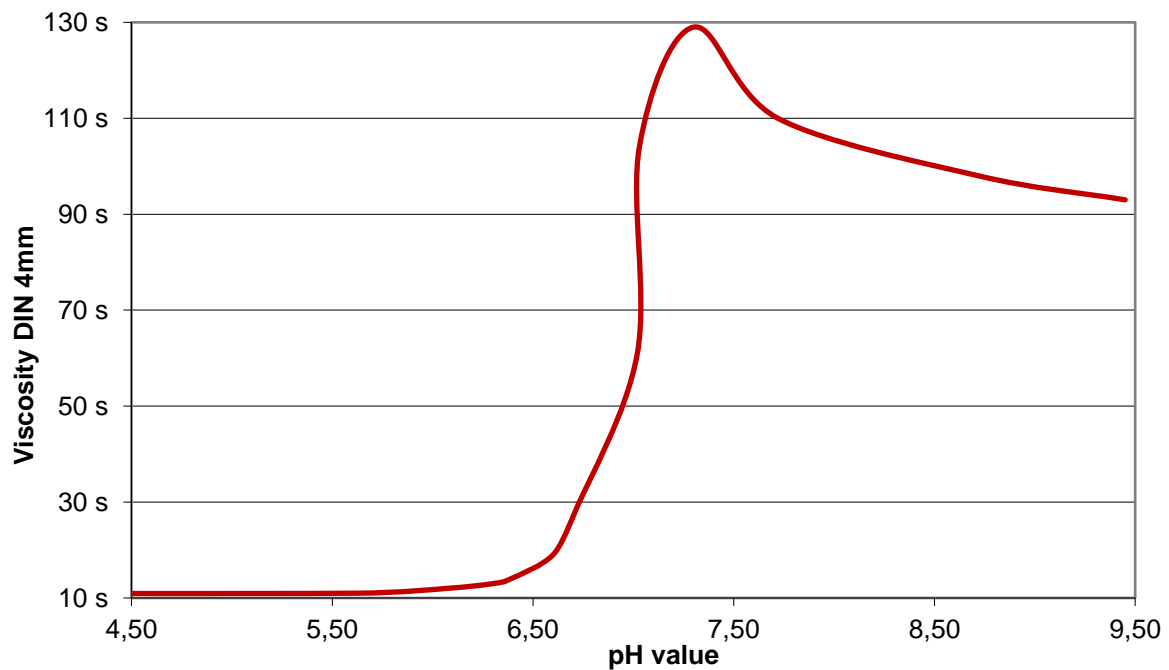
For checking of the material we recommend a pH value of 8.5.

**please turn**

### Hydrosol NH<sub>3</sub>-neutralized (pH approx. 8.5)



### Hydrosol NH<sub>3</sub>-neutralized (approx. 20% solid)



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