# **Induprint PAC 353**



• Emulsion polymer based on acrylates and methacrylates, carboxylated

## Fields of Application: Printing Inks

• Let-down vehicle for water-based flexographic and gravure-printing inks (for corrugated board, card board, paper bags...) (post-print)

## **Characteristics:**

- excellent resolubility
- very high viscosity of the ammonia-solubilised solution
- very good transfer

Appearance	:	white emulsion
Solid Contents * (DIN EN ISO 3251)	:	39 – 41 %
<b>Viscosity</b> at 20°C (DIN 53019-1) (Anton Paar RheolabQC; MS: CC27; D=38.7 s <sup>-1</sup> )	:	< 200 mPa⋅s
pH Value * (DIN ISO 976)	:	3.0 – 4.0 I
MFFT (DIN ISO 2115)	:	appr. + 13°C
Glass Temperature (DSC) (DIN 51007)	:	appr. + 42°C
Acid Value * (DIN ISO 2114)	:	110 - 125 mg KOH/g solid
Ionicity	:	anionic
Freeze/Thaw Stability	:	unstable
		2020-04-09

\* Specification values listed in our certificate of analysis

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## **Induprint PAC 353**

## Neutralization:

37.5 g	Induprint PAC 353
62.5 g	Water
appr. 2.2 g	25 % Ammonia Solution

Viscosity: appr. 1300 mPa·s (Anton Paar RheolabQC; MS: CC27; D=9.24 s-1)

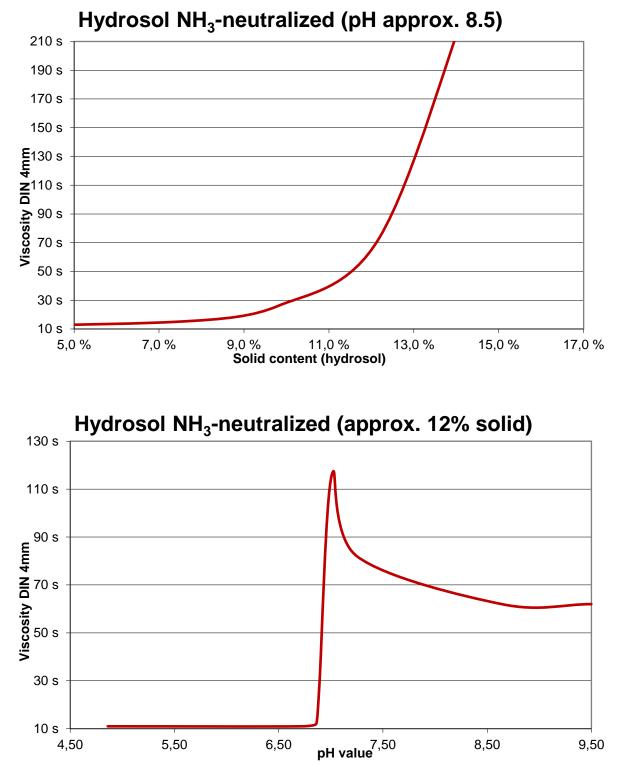
For checking of the material we recommend a pH value of 9.0.

## **Starting Formulation:**

No. 264 cost effective varnish for corrugated

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